

TECHNICAL DATA SHEET

1. NAME OF PRODUCT

HS-LACQUER VIKTOR 39

Water-based heat-seal lacquer for aluminium foil - coffee capsules

2. PRODUCER

VIKTOR Lacquers Ltd., CZECH REPUBLIC, CZ-592 31 Nove Mesto na Morave, U Jatek 1551, tel.: +420 566 618 550
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3. PURPOSE, APPLICATION AND RECOMMENDATION

Heat seal lacquer for aluminium foil – for coffee capsules.

<i>Applicable for sealing of</i>	Lacquer to lacquer
<i>Recommended amount for coating:</i>	6 - 10 g/m ² of dry film
<i>Recommended printing technology:</i>	semiflexo or gravure printing
<i>Recommended viscosity for application:</i>	15 – 30 s (Ø4 Ford cup / 20°C)
<i>Recommended thinning and cleaning:</i>	water
<i>Recommended drying conditions:</i>	200°C/5sec., PMT min. 180°C
<i>Mixing:</i>	lacquer has to be mixed well before every application
<i>Shelf life and warranty:</i>	6 months – storage directions to be followed

4. COMPOSITION

<i>Binding agents:</i>	Acrylic dispersion
<i>Solvents:</i>	Water
<i>Additives</i>	Anti-foam agents, wetting agent

5. PHYSICAL PROPERTIES WITH REGARD TO APPLICATION

<i>State and color:</i>	milky liquid
<i>Solid content:</i>	38 ± 2 wt.% (105°C / 1h)
<i>Viscosity:</i>	25 - 45 s (Ø4 Ford cup / 20°C)
<i>Specific weight:</i>	0,98 ± 0,03 g / ml (pycnometer / 20°C)
<i>pH:</i>	9,0 ± 0,5

Other physical and chemical parameters are incorporated into a document called "Material Safety Data Sheet".

6. HYGIENIC AND SAFETY INSTRUCTION

Hygienic properties of the lacquer conform with legal requirements of the Regulation (EC) No 1935/2004 of the European parliament and of the council on materials and articles intended to come into contact with food and Commission regulation (EU) No 10/2011 on plastic materials and articles intended to come into contact with food.

Additional information is included in the "Material Safety Data Sheet" and the „Declaration of Conformity“ documents.

7. HANDLING AND STORAGE

Stick to the procedures that are usual in handling chemicals. Make sure there is adequate ventilation. Avoid contact with eyes and skin.

Wear means of personal protection and an antistatic work clothing.

Keep it in the temperature above 5°C.

The mixture is not classified as dangerous.

Additional information is included in the "Material Safety Data Sheet".

The information included in this "Technical Sheet" reflects our knowledge regarding the product by the time of issuance of this document.

The date specified herein cannot be applied to other substances. More information on the www.viktorlac.com.

VIKTOR Lacquers Ltd. bears no responsibility for damage done by misuse of the product.

To prevent the problem we recommend prior testing of the individual applications.